KenTIP[™] ASSEMBLY INSTRUCTION MANUAL



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Mounting



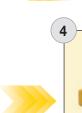
1. Protect your eyes and hands. Fix holder. Clean pocket with air blast.

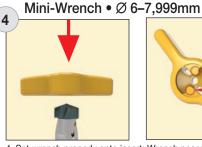


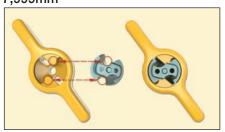
2. Put insert into pocket seat so it rests firmly on the holder.



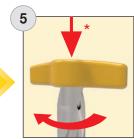
3. Turn slightly in clockwise direction using your fingers.



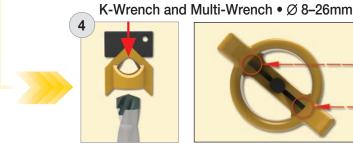


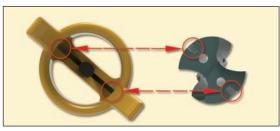






*For unmounting, firmly press wrench on insert to avoid slipping.







4. Set wrench properly onto insert: Wrench blade must fit firmly into slots on insert flanks.

Available Smart Wrenches

Mini-Wrench

Wrench noses must fit into the chip grooves.



K-Wrench

Multi-Wrench

Wrench blades must fit into insert slots.







Coolant



Internal coolant is recommended for all applications.

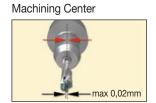


Flood coolant only for drilling depth ≤ 3 x D.



Dry cutting is not recommended. MQL ability is limited.

Core Deviation



Stationary Drill/Lathe



