

➤ Pipe Taps

High-Performance Pipe Taps for Through-Hole and Blind-Hole Applications

- Steel and steel alloys.
- Aluminium.



Multipurpose HSS-E G0tap™ Taps

- NPT and NPTF taper pipe taps with standard projections and standard chamfers for ductile materials and mould steels.
- DIN EN ISO 228 G straight pipe taps with Whitworth thread form for ductile materials.
- Manufactured with high-vanadium HSS-E material for exceptional wear characteristics and longer tool life.
- Advanced PVD coatings to reduce tapping torque, resulting in high-quality thread finish and longer tool life.
- For use in both synchronous and non-synchronous machines, including rigid, synchronous, and tension/compression tap holders.

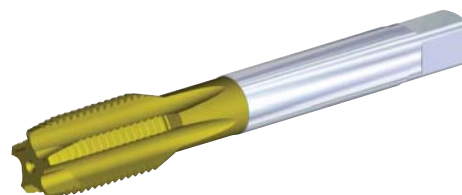
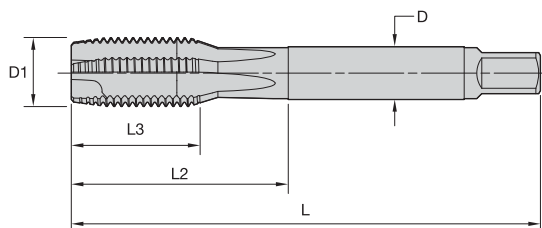


Multipurpose Taps

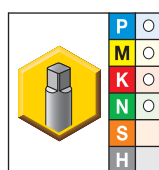
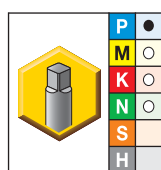
G0tap™ Spiral-Point HSS-E ISO Pipe Taps • Through Holes



- KSU31 TiN
- KSP39 oxide



■ T877 • (G) Whitworth Pipe Thread • DIN EN ISO 228 • Form B

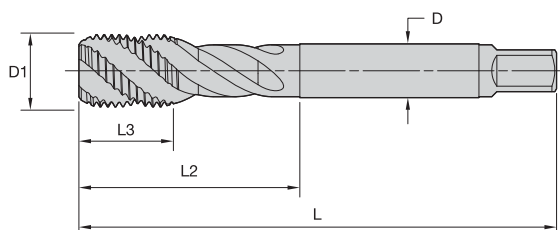


- first choice
- alternate choice

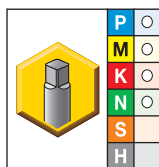
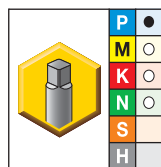
KSU31	KSP39	D1 size	L	L3	L2	D	number of flutes	thread type
T877G01250-28R-D56	T877G01250-28R-D56	1/8 - 28	90	15	35	7	3	G
T877G02500-19R-D56	T877G02500-19R-D56	1/4 - 19	100	22	44	11	3	G
T877G03750-19R-D56	T877G03750-19R-D56	3/8 - 19	100	22	47	12	4	G
T877G05000-14R-D56	T877G05000-14R-D56	1/2 - 14	125	25	55	16	4	G
T877G06250-14R-D56	T877G06250-14R-D56	5/8 - 14	125	25	61	18	4	G
T877G07500-14R-D56	T877G07500-14R-D56	3/4 - 14	140	25	60	20	4	G
T877G08750-14R-D56	T877G08750-14R-D56	7/8 - 14	150	28	68	22	4	G
T877G10000-11R-D56	T877G10000-11R-D56	1 - 11	160	30	68	25	5	G

G0tap™ Spiral-Flute HSS-E ISO Pipe Taps • Blind Holes

- KSU31 TiN
- KSP39 oxide



■ T857 • (G) Whitworth Pipe Thread • DIN EN ISO 228 • Form C • Tension/Compression Holders

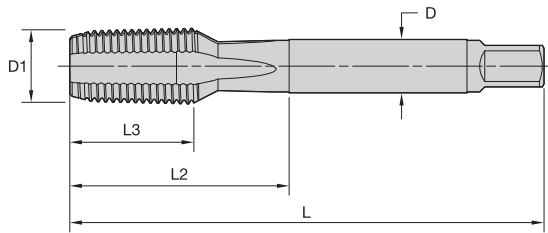


- first choice
- alternate choice

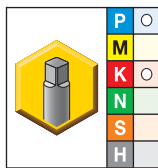
KSU31	KSP39	D1 size	L	L3	L2	D	number of flutes	thread type
T857G01250-28R-D56	T857G01250-28R-D56	1/8 - 28	90	15	37	7	3	G
T857G02500-19R-D56	T857G02500-19R-D56	1/4 - 19	100	15	44	11	3	G
T857G03750-19R-D56	T857G03750-19R-D56	3/8 - 19	100	15	47	12	4	G
T857G05000-14R-D56	T857G05000-14R-D56	1/2 - 14	125	18	55	16	4	G
T857G06250-14R-D56	T857G06250-14R-D56	5/8 - 14	125	18	61	18	4	G
T857G07500-14R-D56	T857G07500-14R-D56	3/4 - 14	140	20	65	20	4	G
T857G08750-14R-D56	T857G08750-14R-D56	7/8 - 14	150	22	68	22	4	G
T857G10000-11R-D56	T857G10000-11R-D56	1 - 11	160	24	74	25	5	G

NOTE: Suitable for tension/compression holders.

- KSU30 bright



■ T848 • NPT and NPTF • Standard Projection • Form C



- first choice
- alternate choice

KSU30	D1 size	L	L3	L2	D	number of flutes	thread type
T848NPT00625-27R-D56	1/16 - 27	90	13	35	6	3	NPT
T848NPTF00625-27R-D56	1/16 - 27	90	13	35	6	3	NPTF
T848NPT01250-27R-D56	1/8 - 27	90	13	36	7	4	NPT
T848NPTF01250-27R-D56	1/8 - 27	90	13	36	7	4	NPTF
T848NPT02500-18R-D56	1/4 - 18	100	20	39	11	4	NPT
T848NPTF02500-18R-D56	1/4 - 18	100	20	39	11	4	NPTF
T848NPT03750-18R-D56	3/8 - 18	110	20	39	12	4	NPT
T848NPTF03750-18R-D56	3/8 - 18	110	20	39	12	4	NPTF
T848NPT05000-14R-D56	1/2 - 14	125	26	56	16	4	NPT
T848NPTF05000-14R-D56	1/2 - 14	125	26	56	16	4	NPTF
T848NPT07500-14R-D56	3/4 - 14	140	26	55	20	4	NPT
T848NPTF07500-14R-D56	3/4 - 14	140	26	55	20	4	NPTF
T848NPT10000-11,5R-D56	1 - 11 1/2	160	32	71	25	5	NPT
T848NPTF10000-11,5R-D56	1 - 11 1/2	160	32	71	25	5	NPTF

Tapping